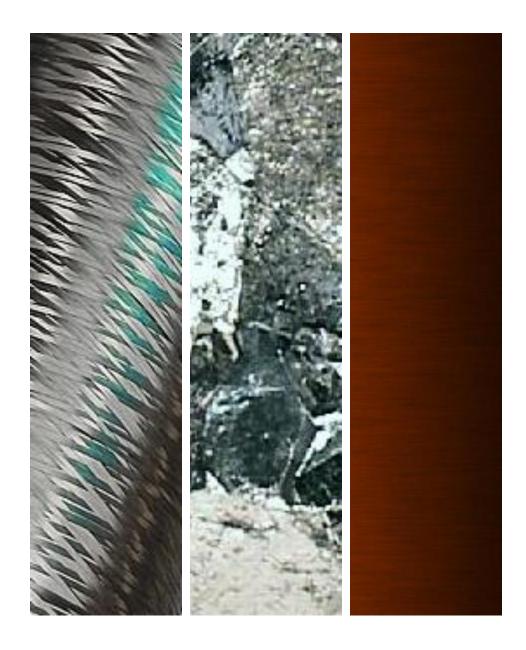


#### **Welcome to MAGELEC Propulsion**

We're a passionate team. We push the performance and value boundaries of MAGELEC products through innovative design and engineering of functional materials. We use our deep technical knowledge in the application of analytical sciences and materials characterization to create and advance a wide variety of products throughout the lifecycle; from conception through development, manufacturing and product performance support.

Innovation is a core competency at MAGELEC. Our development process includes mechanical, electromagnetic, and thermal analysis through rapid prototyping, light weighting and system characterization all with a single objective; production of high performance electric powertrain systems that meet the objectives of our Clients.

Industrialization of innovative processes, including composite component production, processing of high performance alloys, and copper coil winding. We chose to vertically integrate key processes to ensure control and quality.





## The Leading Edge of Electric Propulsion Technology

MAGELEC Propulsion's engineering team create the most power dense, light weight axial flux powertrain solutions in the world. Chosen by Formula E, Electric Touring & GT Cars and Electric Race Motorcycle teams. The specific torque generated by our axial flux PMSM MGUs exceed radial flux, reluctance and induction motors. Developed for motorsport or daily commercial duty, our compact, light weight designs reduce powertrain mass, improving vehicle performance, increasing payload and range.

## A Global Team, Headquartered in Shanghai

MAGELEC Propulsion operates engineering R&D in;

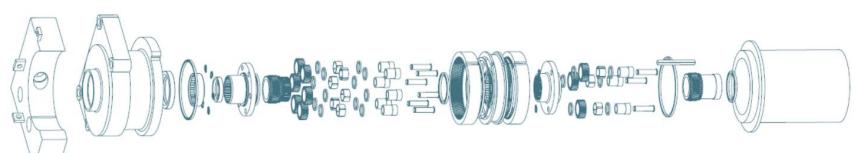
Shanghai PRC Houston TX

Bologna ITA

Sales & Distribution in;

Shanghai PRC Houston TX

Bologna ITA



SECTION B-B SCALE 1:3



### **Powertrain Solution for**

- Motorcycles
- Passenger Car
- Pickup, MPV, SUV
- Light & Medium Duty
- Bus & Coach
- Supercar
- Motorsport
- Off High Way

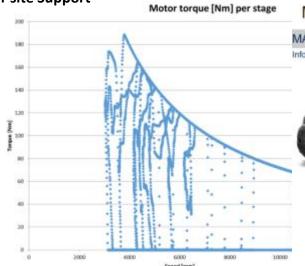






## Powertrain System Sizing, Customer on-site Support





MAGELEC	
PROPULSION	

MAGELEC Powertrain- Vehicle # 1, Ram Promaster Based Van Information for customer vehicle

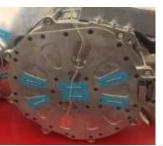
	Customer / vehicle Calculation Vehicut
/	VEHICLE
	Gross vehicle weight (DVW)
	Drive Line Configuration
-//	Virbide Weight Distribution
Commence of the Party	Friends are a
	Refling radios
ACT III	Drag coefficient
	No Fing resistance coefficient
	Tyre spefficient of friction
	Coefficient of Moment of treation
933	
	Speed Targets
	Moreottant

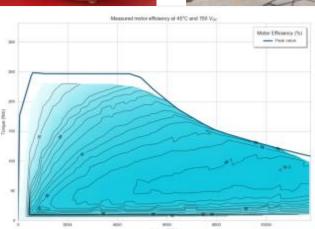
FHCU	Customer to	put	Calculate Input
Gross vehicle weight (GVW)	10050	lb:	4598.7 kg
Drive Line Configuration	PWD		PWD
Vehicle Waight Distribution		238	198
Provide are a	2.54	rid.	2.540 m <sup>3</sup>
Holling radius		in.	6.372 m
Orag coefficient .			0.564
Noting resistance coefficient	-		0.01300
Tyre spefficient of Niction			1.000
Coefficient of Moment of Incitio &			1.07
Spend Targets			
Intermediant	65.	righ:	304.6 kph
Programme and the second	EL.	density .	98 5 had-

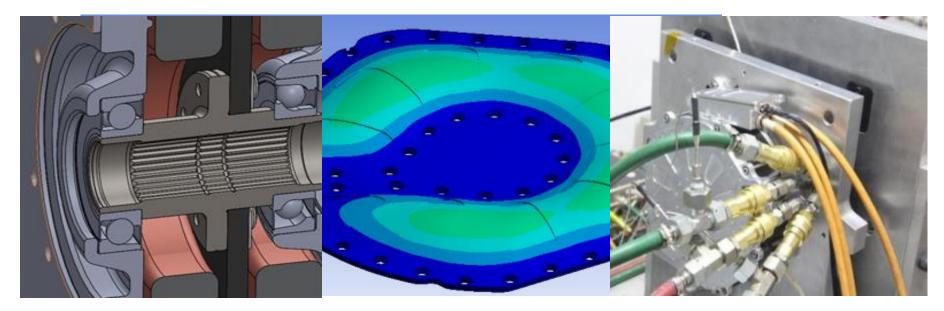
- CONTROL - CONT			00.0.401
ILECTRICAL SYSTEM	1		TARGET / INPUT
Battery capacity	67.1	KWh	62.1 kWh
Max. Battery Voltage	40.0	ADC.	
Battery fromsel voltage	365	VDC	
Min. Bettery Voltage	327	VDC	
Calculation entage		3.0	960 VOC
Battery Normal Current	300	A.	800.D A
Buttery bytemilitient Current	.250	A.S.	250 A
Battery peak nament	400	A-10	400 A
Bettery Normal power			108.5 kW
Ballery Fruit Power	9.7		\$46 Cor
Buttery Efficiency		14.	100%



- Acceleration
- Gradeability
- Max Speed
- Duty cycle Simulation
  - Temperature
  - Efficiency
  - Life time
- Customer On Site Support
  - System Setup and Commissioning
  - Issue Resolution
  - · Tuning and Calibration







#### **Axial Flux PMSM MGUs**

Axial Flux Permanent Magnet Synchronous Machine Technology.

- Mechanical Design Modelling
- Electromagnetic & Thermal Simulation, with ANSYS Maxwell
- Rapid Prototyping
- Performance Testing & Characterization
- Product Validation Testing
- Product Industrialization
- Power Density up to 7.8 kW/kg
- Motor Generator Units up to 600 kW & 1200Nm
- Flexible and Modular Design
- · Air, Oil, WEG cooling
- Efficiency up to 96.3%



# **MAGELEC Medium Voltage MGUs**

		Medium Voltage							
	M19P5-S-19	M19P5-D-19	M21P4-S-19	M21P4-D-19	M24P4-S-19	M24P4-D-19	M27P4-S-19	M27P4-D-19	
Battery Voltage [Vdc]	200 - 600	200 - 600	200 - 600	200 - 600	200 - 600	200 - 600	200 - 600	200 - 600	
Peak Current [Arms]	326	326x2	437	437x2	554	554x2	641	641x2	
Continue Torque [Nm]	46	92	85	170	152	304	215	430	
Peak Torque (20s) [Nm]	131	262	206	412	352	704	580	1,160	
Continuous Power (360V) [kW]	26	52	45	90	60	120	60	120	
Peak Power (360V, 20s) [kW]	72	144	91	182	113	238	128	256	
Rated Speed (360V) [rpm]	5,4	100	4,0	000	5,4	100	3,7	'50	
Max Speed (360V) [rpm]	15,	000	12,	000	9,0	000	7,3	50	
Peak Efficiency [%]				≥9	95				
Environmental Protection Class				IP	67				
Main Outer diameter [mm]	268	268	288	288	323	323	348	348	
Length [mm]	119	238	119	238	129	258	143	286	
Weight (dry) [kg]	19.5	39.4	23	46.4	32.5	65.4	43.5	87.4	
Technology		Axial Flux PMSM							
Coolant		Water & Glycol							
Connecting Box				Flex	ible				

Stated performance is for 'MGU-only', Values may change when MGU is paired with MCU.









# MAGELEC High Voltage MGUs

		High Voltage						
	M19P5-S-19	M19P5-D-19	M21P4-S-19	M21P4-D-19	M24P4-S-19	M24P4-D-19	M27P4-S-19	M27P4-D-19
Battery Voltage [Vdc]	600 - 800	600 - 800	600 - 800	600 - 800	600 - 800	600 - 800	600 - 800	600 - 800
Peak Current [Arms]	326	326x2	437	437x2	554	554x2	641	641x2
Continue Torque [Nm]	46	92	85	170	152	304	215	430
Peak Torque (20s) [Nm]	131	262	206	412	352	704	580	1,160
Continuous Power (600V) [kW]	44	88	73	146	94	188	96	192
Peak Power (600V, 20s) [kW]	116	232	150	300	201	402	218	436
Rated Speed (600V) [rpm]	9,0	000	6,7	'00	5,4	100	3,7	<b>'</b> 50
Max Speed (600V) [rpm]	15,	000	12,	000	9,0	000	7,3	350
Peak Efficiency [%]				≥9	95			
Environmental Protection Class				IP	67			
Main Outer diameter [mm]	268	268	288	288	323	323	348	348
Length [mm]	119	238	119	238	129	258	143	286
Weight (dry) [kg]	19.5	39.4	23	46.4	32.5	65.4	43.5	87.4
Technology	Axial Flux PMSM							
Coolant				Water 8	& Glycol			
Connecting Box				Flex	ible			

Stated performance is for 'MGU-only', Values may change when MGU is paired with MCU.





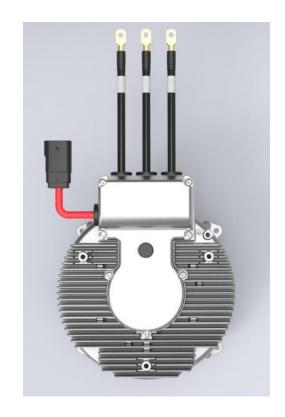




# **MAGELEC Low Voltage MGUs**

		Low Voltage			
	M13C9-S-20	M15C6-S-20	M17C3-S-20		
Battery Voltage [Vdc]	30~160	30~160	30~160		
Peak Current [Arms]	208	384	638		
Continuous Torque [Nm]	12	18	30		
Peak Torque (20s) [Nm]	35	58	80		
Continuous Power (48V) [kW]	3.0	5.0	10.5		
Peak Power (48V, 20s) [kW]	6.7	12.3	20.2		
Rated Speed (48V) [rpm]	1,800	2,000	2,400		
Max Speed (48V) [rpm]	4,500	4,500	6,000		
Peak Efficiency [%]		≥94			
<b>Environmental Protection Class</b>		IP67			
Main Outer diameter [mm]	194	214	239		
Length [mm]	120	130	143		
Weight (dry) [kg]	9	12	14.5		
Technology	Axial Flux PMSM				
Coolant	Air Cooling				
Connecting Box		Flexible			

Stated performance is for 'MGU-only', Values may change when MGU is paired with MCU Common performance can be achieved at other voltages by different winding configurations.



## **Low Voltage Axial Flux Motor - Cartridge**

Integrated Design for Traction Unit and Auxiliary

	I	ow Votage-Cartridge	e	
	M13C9-C-21	M15C6-C-21	M17C3-C-21	
Battery Voltage [Vdc]	24~160	24~160	24~160	
Peak Current [Arms]	237	384	638	
Continue Torque [Nm]	10.5	16.8	19.3	
Peak Torque (20s) [Nm]	43.9	58.0	83.0	
Contine Power (48V) [kW]	2.5	3.8	5.5	
Peak Power (48V, 20s) [kW]	5.8	10.4	20.0	
Rated Speed (48V) [rpm]	1,300	1,500	2,000	
Max Speed (48V) [rpm]	4,500	4,500	6,000	
Peak Efficiency [%]		≥94		
<b>Environmental Protection Class</b>		IP67		
Main Outer diamter [mm]	204	232	263	
Length(power cable from top) [mm]	152	161	167	
Weight (dry) [kg]	10.4	14.6	18	
Technology	Axial Flux PMSM			
Coolant	Air Cooling			
Connecting Box		Flexible		

- Light and compact design
- Integrated Electric Emergency & Parking Brake
- Easy to assembly with OMNI Gear Planetary or other Parallel Shaft gearbox
- Suitable for 24V, 48V, 72V, 96V Battery Voltage
- IP67
- Temperature sensor 2xPT100 other type on demand
- Resolver Sin-Cos Encoder other type on demand





## **MAGELEC Range Extender & Genset & Low Power Applications**



MAGELEC Axial Flux Motor technology's short length offers unique packaging opportunities for Range Extenders & Gensets & Low power applications

- Flat front and rear faces for easy integration
- Low-inertia rotor for fast acceleration and easy mounting/integration
- No losses in rotor structure due to non-metallic construction
- High power factor allows for down-sized power electronics
- Large cooling area available due to axial flux topology
- Air cooling option for low system cost and complexity

Physical integration of inverter hardware is possible to simplify vehicle integration

Modular approach makes it easy to multiply output power for high-performance applications

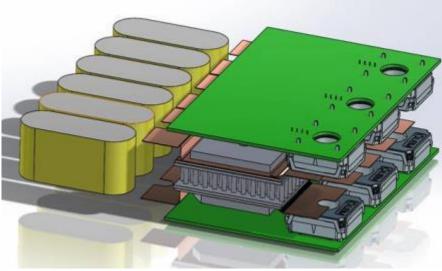








#### **IGBT & SiC MOSFET MCUs**



IGBT & Silicon Carbide MOSFET, Motor Control Units

- 48V through 800V capability
- Power Stage Design and Development
- Mechanical & Thermal Design
- Passive Component Sizing
- Design of Control Electronics and SW
- Designed for Automated Assembly
- Compatible with ISO26262
- Power Electronics up to 480 kVA.
- Power Density up to 43 kW/kg
- Efficiency up to 99.3%



**High & Medium Voltage MCUs** 

	Medium-High Voltage					
Model	IFL100-36	GVD550-3L14-080	GVD550-3L14-115	GVD550-5L14-140	GVD550-5L14-200	
DC Voltage operating [Vdc]	220-450	200 - 450	200-450	400-750	400-750	
Motor Current Continuous [A]	160	200	280	200	280	
Motor Current Peak [Arms]	450	400	560	400	560	
Output Power Peak -elect- [kVA]	150	80	115	140	200	
Auxiliary Power Supply [Vdc]	9-16 8-32					
Main Outer dimensions [mm]	297x398x104 391x320x122					
Weight (dry) [kg]	8.5		<	13		
Peak Efficiency [%]			≥98%			
<b>Environmental Protection Class</b>			IP67			
Technology			IGBT			
Communication		CAN, Cus	tom.dbc messaging, Standa	rd J1939		
Coolant	Water & Glycol					
Power Connector type	Amphenol HVBI AMPHENOL HVSL 1000					
HVIL	The controller detects the high voltage interlock signal and CAN state feedback.					

Multi-function inverters are available in product portfolio

# **DC/DC Converter**

	Model	GVD510-2AL2R5LD	GVD510-2BL2R5LD
Input Voltage [Vdc]		200~430	400-750
¥	Adjustable Range [Vdc]	9~16	9~16
Output	Rated Power [kW]	2.5	2.5
0	Rated Current [A]	180	180
	Temperature [°C]	-40~85	-40~85
_	Coolant	Water & Glycol	Water & Glycol
Other	Protection Class	IP67	IP67
	Weight (dry) [kg]	4.5	4.5
	Main Dimensions [mm]	170x250x65	170x250x65







# **MAGELEC Low Voltage MCUs**

	Low Voltage						
Model	emDrive 150_250/60	emDrive 200_400/60	emDrive 150_300/120	emDrive 500_800/120			
DC Voltage operating [Vdc]	20-60	20-60	20-120	30-120			
DC Overvoltage Trip SW/HW [Vdc]	60/63	60/63	120/126	120/126			
Max DC Voltage non operating [Vdc]	63	63	135	135			
Motor Current Continuous [Arms]	150	200	150	500			
Motor Current Peak (60s) [Arms]	250	400	300	800			
Output Power Peak -elect- (60s) [kVA]*	17	27	43	110			
DC Bus Capacitance [μF]	6240	13120	2400	14500			
Peak Efficiency [%]	≥97	≥97	≥97	≥97			
Environmental Protection Class	IP62	IP62	IP62	IP65			
Main Outer dimensions [mm]	200 x 150 x 58	201 x 150 x 58	202 x 150 x 58	205 x 310 x 78			
Volime [I]	1.3	1.3	1.3	3.7			
Weight (dry) [kg]	1.7	1.7	1.7	4.9			
Technology	MOSFET	MOSFET	MOSFET	MOSFET			
Communication	CAN open	CAN open	CAN open	CAN open			
Coolant	Air	Air	Air	Water & Glycol			

<sup>\*</sup> Depend on load and cooling





## Transmissions; Transaxle, Longitudinal, Vector

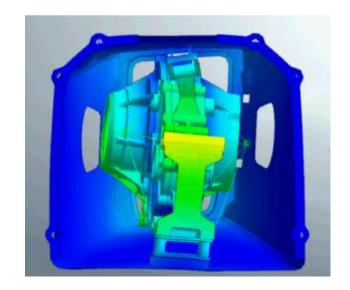






Rich History in Bespoke, Automotive, Commercial and Motorsport

- · High Efficiency Gear Design
- FEM and NVH Simulation and Optimization, with ROMAX
- Rapid Prototyping, Aluminium, Magnesium, Composite, Ceramic
- 86xx & 93xx Alloys, Gears Grade up to ISO 5
- Light Transmission with Input Speed up to 22,000r<sup>-1</sup>
- Spur & Helical Gear
- Open & Mechanical Locking Differentials, Customized Output Flanges
- Park Locks CAN Controlled
- Efficiency up to 99%



# MAGELEC Longitudinal & Transversal GBXs

	Longitudinal & Transversal						
	F03L1-x-19	F03T1-x-19	F06L1-x-19	F06T1-x-19	F12L1-x-19	F12T1-x-19	
Max Input Torque [Nm]	300	300	600	600	1200	1200	
Max Input Speed [rpm]	15,000	15,000	12,000	12,000	7,500	12,000	
Center Distance [mm]	120	265	120	265	165	265	
Reduction Ratio Range	1.35 - 4.43	5.20 - 13.35	1.1 - 3.5	5.9 - 13.32	1.0 - 3.94	2.98 – 6.03	
Weight (dry) [kg]	17.5	39.5	19.5	49.5	23.5	49.5	
Peak Efficiency [%]	≥98%	≥97%	≥98%	≥97%	≥98%	≥97%	
Application	Longitudinal	Transversal	Longitudinal	Transversal	Longitudinal	Transversal	
Fit with MAGELEC MGUs	M19Px, M21Px	M19Px, M21Px	M21Px, M24Px, M27Px	M21Px, M24Px, M27Px	M24Px, M27Px, M34Px	M21Px, M24Px, M27Px	
Differential Type	NA	Open	NA	Open	NA	LSD	
Max Output Torque [Nm]	1,330	4,000	2,100	7,500	4,770	7,200	
Gear Type	Helical	Helical	Helical	Helical	Helical	Helical	
Lubrication Type	Splash	Splash	Splash	Splash	Splash	Splash	
Park Lock (Option)	NO	YES	NO	YES	NO	NO	
Output Flange (Option)	YES	YES	YES	YES	YES	YES	

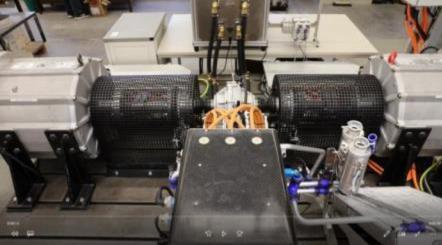






## **Electric Powertrain Component and System Testing**



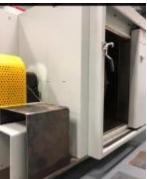


- MGU & MCU Performance Testing
- MGU & MCU Characterization
- MGU & MCU Endurance Testing
  - Climatic
  - Vibration/Shock
  - NVH
- Transmission Performance Testing
- Transmission Lubrication Analysis
- Powertrain System Performance Testing
- Powertrain System Endurance Testing













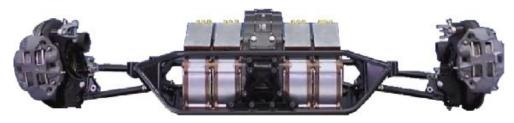
# **MAGELEC Motorsport & Race Solutions-MGU**

	High Voltage-Race							
	M21S5-S-20	M21S5-D-20	M21H5-S-20	M21H5-D-20	M21R5-S-20	M21R5-D-20	M21E5-S-21	M21E5-D-21
Battery Voltage [Vdc]	600 - 800	600 - 800	600 - 800	600 - 800	600 - 800	600 - 800	600 - 800	600 - 800
Peak Current [Arms]	350	350×2	350	350×2	350	350×2	394	394×2
Continue Torque [Nm]	112	224	110	220	120	240	121	242
Peak Torque (20s) [Nm]	222	444	230	460	285	570	291	582
Continuous Power (600V) [kW]	76	152	75	150	75	150	93	186
Peak Power (600V, 20s) [kW]	135	270	147	294	151	302	178	356
Rated Speed (600V) [rpm]	5,4	100	6,000		5,200		5,000	
Max Speed (600V) [rpm]	12,	500	12,500		12,500		14,000	
Peak Efficiency [%]	≥96			≥97		≥96		
Environmental Protection Class	IP67							
Main Outer diameter [mm]	288	288	288	288	288	288	288	288
Length [mm]	111	222	112	224	112	224	119	238
Weight (dry) [kg]	23.5	47.4	23.6	47.6	23.6	47.6	25.0	50.2
Technology	Axial Flux PMSM							
Coolant	Water & Glycol							
Connecting Box	Flexible							



# MAGELEC Motorsport & Race Solutions GBX&MCU GBX

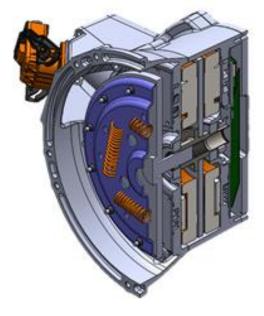
Г					
	Sport & Race				
	F06V1-Z-19-SX	F06V1-Z-20-HX			
Max Input Torque [Nm]	600x2	600x2			
Max Input Speed [rpm]	12,500	12,500			
Center Distance [mm]	215	215			
Reduction Ratio	5.67, 6.00	5.00, 5.33, 5.67, 6.00			
Weight (dry) [kg]	22.5	37.6			
Peak Efficiency [%]	≥98%	≥98%			
Application	Vector Drive	Vector Drive			
Fit with Magelec MGUs	M21x	M21x			
Differential Type	NA	NA			
Max Output Torque [Nm]	3,600x2	3,600x2			
Gear Type	Spur	Helical			
Lubrication Type	Splash (E-Pump Option)	Splash (E-Pump Option)			
Park Lock (Option)	NO	NO			
Output Flange (Option)	YES	YES			



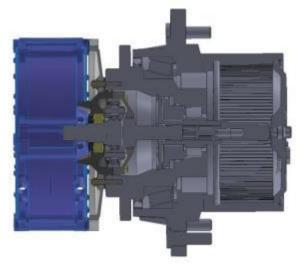
## MCU

Inverter Serial N40S6  DC-Link Voltage_Norminal VDC 750  DC-Link Voltage VDC 100~900  DC-Link Voltage Limit_Non- operating VDC 1000  Output Current_Peak_1min Arms 400  Output Current_Continuous Arms 250  Switching Frequency Range kHz 15~35  Output Fundamental Frequency Hz 0~2000	
DC-Link Voltage Range_Operating  DC-Link Voltage Limit_Non- operating  Output Current_Peak_1min  Output Current_Continuous  Switching Frequency Range  Output Fundamental Frequency  Hz  100~900  1000  1000  Arms  250  Switching Frequency Range  kHz  15~35  Output Fundamental Frequency  Hz  0~2000	
Range_Operating  DC-Link Voltage Limit_Non- operating  Output Current_Peak_1min  Output Current_Continuous  Switching Frequency Range  Output Fundamental Frequency  Hz  100°900  10	
Output Current_Peak_1min Arms 400 Output Current_Continuous Arms 250 Switching Frequency Range kHz 15~35 Output Fundamental Frequency Hz 0~2000	
Output Current_Continuous Arms 250 Switching Frequency Range kHz 15~35 Output Fundamental Frequency Hz 0~2000	
Switching Frequency Range kHz 15~35  Output Fundamental Frequency Hz 0~2000	
Output Fundamental Frequency Hz 0~2000	
,,	
Death F65 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 -	
Peak Efficiency % >99	
Dimension mm 262x208x90	
Weight kg 5	
Volume L 4.2	
Auxiliary Battery System VDC 8-16V	
CAN 2.0A/B, CAN FD	
IP Rating IP67, IP6K9K (ISO 206	53)
Vibration         m/s²         27.8 (3g <sub>rms</sub> ), (ISO1675	0-3, 4.1.2.4, Test IV)
Mechnical Shock         m/s²         500 (50g), (ISO16750-	3, Test 4.2.2)
Cooling Medium 50/50 Water Ethylene	e Glycol
Cooling Flow Rate LPM 10-12	
Coolant Pressure Drop Bar <0.3bar @12LPM, 20	C
Coolant Absolute Pressure Bar 3	
Coolant Inlet Temperature Range_Operating  C -40 to +75	
Coolant Inlet Temperature Range_Non-operating  C >+75	
Ambient temperature_Storage ° C -40 to +85	
Power Interface DC In 2x Amphenol Powerlok 2	200 Series (+/-)
Power Interface AC Out 3x Amphenol Powerlok 3	120 Series (U,V,W)
Motor/System Connector 1/1 Deutsch AS Series Con and AS012-35	nnector AS010-35
Water Cooling Connector 2x Raymond QC Series 2	50895-0-00 1

## **Powertrain System Integration**







- Modular Design
  - Low Medium Volume
  - Low Investment
  - Flexible
- Integrated Design
  - Medium High Volume
  - Best Unit Price
  - Optimized Weight and Packaging





## Manufacturing

MAGELEC Propulsion Shanghai headquarters are located in Shanghai Jiading Malu, 30 minutes from Shanghai Centre

- 15,000m<sup>2</sup> Production facility on 14 acres
- Core Process Capabilities
  - Stator
    - Punching
    - Copper Forming, Insertion
    - · Varnish, Curing
    - Potting
  - Rotor
    - Assembly
    - High Speed Balancing
    - Magnetizing
  - MGUs Assembly Line
  - MCUs Assembly Line
  - Transmission Assembly Line







#### **Quality Management System**

MAGELEC is dedicated to provide High Technology, Outstanding Quality and Fast Solution to exceed customer expectations in products and service for New Energy Electronic Powertrain

ISO 9001:2015



#### IATF 16949

